

FACULTY OF ENGINEERING

DEPARTMENT OF AGRICULTURAL MECHANISATION AND IRRIGATION ENGINEERING

DESIGN AND CONSTRUCTION OF A WATER MELLON SEED SHELLING MACHINE USING LOCALLY AVAILABLE MATERIALS

 \mathbf{BY}

MUSANA DEOGRACIOUS

BU/UP/2017/149

TEL: +256 780201446 / +256 757008214

EMAIL: <u>sunshinedeogracious95@gmail.com</u>

SUPERVISOR: ENGINEER GODFREY SSAJJA SSALI.

A final year project submitted in partial fulfillment for the award of a Bachelors' Degree in Agricultural Mechanization and Irrigation engineering

ABSTRACT

Watermelon is one of the most common economic and productive fruits grown in the eastern part of Uganda. Water Melon processing in the industry generates large quantities of by-products that are usually discarded (Mansouri, Mirzabe and Ráufi, 2017). Within those by-products, melon seeds account for 10% of total melon weight.

Thus to increase the economic value of watermelon, the best use of this discarded has been studied in this literature. Since watermelon seed shelling is still carried out manually in most countries thus making the process slow, labour intensive, arduous in nature, and low productivity.

This work therefore focused on: design; construction; performance evaluation; economic analysis of a motor operated watermelon shelling machine which can shell a variety of watermelon seeds. A motor operated watermelon seed shelling machine was designed, fabricated and tested.

This watermelon seed shelling machine consists of an electric motor onto which a belt is attached which transfers motion to the pulley that is attached on the Shelling disk.

The shelling disk consists of a shaft which turns to drive the shelling disk; where

The seeds are hit against the stationary drum. During testing, 12 kg of watermelon seeds were shelled per hour with a shelling efficiency of 68.7%.

The machine had an investment cost of 1,200,000UGX, NPV of 8,763,840.48UGX and salvage value UGX 8,486.01UGX after five years. The results obtained showed that slight increase in the amount of seeds increases the shelling efficiency.

DECLARATION

I MUSANA DEOGRACIOUS hereby declare to the best of my knowledge that this is my true
and original piece of work and has never been submitted to any university or institution of higher
Learning by anybody for any academic award.
Signature
Date

AF	PR	O	AL

CLIDED VICOD, ENC. CODEDEN COATTA CO	CATT	
with approval of my supervisor.		
This final year project report has been submitted	ed to the Faculty of Engineering 1	or examination

SUPERVISOR: ENG. GODFREY SSAJJA SSALI	
SIGNATURE:	
DATE:/	

ACKNOWLEDGEMENT

I extend sincere gratitude to my Aunt, Madam **KASEA FLORANCE** for the continued support she has rendered to my academic journey.

Special thanks goes to my Supervisor, **ENG. GODFREY SSAJJA SSALI** for the technical guidance in writing this project report.

I extend my gratitude to all my Lecturers at the Faculty of Engineering and Department of Agricultural mechanization and irrigation engineering who have equipped me with academic Knowledge that has guided me to succeed in my studies for the four academic years.

Lastly my sincere thanks go to all my friends and the AMI class of 2017 for their good peer and Academic support throughout the project developing process.

DEDICATION

This report is dedicated to **ZIKUSOOKA** family, most especially my aunt madam **KASEA FLORANCE** in appreciation for their selfless care and parental support provided to me since childhood, and for the mentorship of hard work and determination delivered to me, which attributes I have cherished with firmness and which have transformed me to this level

Table of Contents

1.	ABSTR	ACT	i
2.	DECLA	RATION	ii
3.	APPRO	VAL	iii
4.	ACKNO	DWLEDGEMENT	iv
5.	DEDIC	ATION	V
6.	Table of	f Contents	. vi
7.	LIST O	F FIGURES	X
8.	LIST O	F TABLES	. xi
1.	СНАРТ	ER ONE	1
1	1.1 IN	TRODUCTION	1
1	1.2 BA	CKGROUND	1
1	1.3 PR	OBLEM STATEMENT	3
1	1.4 OB	JECTIVES	4
	1.4.1	MAIN OBJECTIVE	4
	1.4.2	SPECIFIC OBJECTIVES	4
1	1.5 JUS	STIFICATION	4
1	1.6 TH	E SCOPE AND LIMITATION OF STUDY	5
	1.6.1	Geographical scope	5
	1.6.2	Conceptual scope	5
	1.6.3	Time scope	5
2	СНАРТ	ER TWO	6
2	2.1 LIT	TERATURE REVIEW	6
	2.1.1	Description of watermelon and melon seeds.	6
	2.1.1	Common varieties of watermelon grown in Uganda.	8

	2.1.2	Common Watermelon Growing Areas in Uganda	9
	2.1.3	Physical properties of seed and kernel for seeds	9
	2.1.4	Mechanical properties of seed and kernel:	10
	2.1.5	The existing seed melon shelling methods	11
	2.1.6	The extraction process of oil from the melon seeds	15
3	CHAP	ΓER THREE	16
	3.1 Me	ethodology	16
	3.1.1	Proposed description of a melon shelling machine.	16
	3.1.2	Conception diagram of the water melon seed shelling machine	17
	3.1.3	Determination of machine capacity.	17
	3.1.4	Criteria for selection of materials.	17
	3.1.5	Design considerations and assumptions	19
	3.2 Sp	ecific object one.	20
	3.2.1	Design and analysis of the machine components.	20
	3.2.2	The Shelling Chamber.	20
	3.2.3	Design of the shaft.	22
	3.2.4	The driving mechanism	23
	The po	wer requirement	26
	3.2.5	Bearing selection	26
	3.2.6	Machine frame and supports	27
	3.2.7	Design of the Key	27
	3.3 SP	ECIFIC OBJECTIVE TWO:	28
	3.3.1	Fabrication and assembly of a melon seed shelling machine	28
	3.3.2	Tools and equipment	28
	3.4 SP	ECIFIC OBJECTIVE THREE:	28

3.4.1	Testing the performance of a melon seed shelling machine	28
3.5 SP	ECIFIC OBJECTIVE FOUR:	29
3.5.1	Economic analysis of the melon seed shelling machine.	29
3.5.2	Expected results	30
4.0 CHA	PTER FOUR	31
4.1 DE	SIGN CALCULATIONS FOR THE MACHINE COMPONENTS	31
4.1.1	Hopper	31
4.1.2	Determination of the shelling disc and shelling drum diameter	31
4.1.3	Weight of the shelling drum.	31
4.1.4	Weight of the shelling disc.	32
4.1.5	Volume of the space for shelling.	33
4.1.6	Weight of the watermelon seeds.	33
4.1.7	Weight of the shaft.	34
4.1.8	Weight of shelling vanes.	34
4.1.9	Total weight of the shelling chamber (Wc) .	35
4.1.10	Power required	35
4.1.11	Pulley design and selection	36
4.1.12	Design and selection of the belts.	37
4.1.13	The shaft	39
4.1.13	Design for the main support frame.	43
4.2 Fab	orication and assembling of the Prototype	43
4.2.1	Fabrication of the Hopper	44
4.2.2	Fabrication of the Shelling Chamber	44
4.2.3	The shaft	46
4.2.4	Electric Motor	46

	4.2.5	Fabrication of the Frame and Supporting Base	46
	4.2.6	Assembling Of Parts	46
4	4.3 Te	sting of the machine	47
4	4.4 Ec	onomic analysis	48
	4.4.1	The project budget	48
	4.4.2	Determination of variable costs	49
	4.4.3	Determining savings.	50
	4.4.4	Calculating the salvage value	51
9.	Salvage	e value=UGX 284,765.6	51
	4.4.5	Calculating NPV	51
	4.4.6	Profitability index (P.I).	52
10	. This	was used to indicate the rate of return of the project on every investment	52
	4.4.7	Payback period	52
5	CONC	LUSIONS AND RECOMMENDATIONS	53
	5.1 CC	ONCLUSION	53
	5.2 RE	ECOMMENDATIONS	53
6	Referen	nces	54
7	V DDEV	IDICES	56

LIST OF FIGURES

Figure 1:detailed drawing OF MANUALLY operated melon sheller	12
Figure 2: labelled parts of the manual melon sheller.	13
Figure 3: integrated melon processing machine.	14
Figure 4: conception diagram of melon seed shelling machine	17
Figure 5: THE ARRANGEMENT OF THE PULLEY AND BELT SYSTEM	24
Figure 6: assembling of the shelling chamber	56
Figure 7: installation of pulley belt	57
Figure 8: engineering drawing of the shelling chamber	58

LIST OF TABLES

Table 1: the world production of water melon	6
Table 2: the significant mineral constituents of melon seeds	7
Table 3: showing criteria for selection of materials.	17
Table 4:Advantages and disadvantages of net present value.	30
Table 5: RESULT of Shelling Test Operation	47
Table 6: the project budget	48
Table 7: CALCULATION of the future maintenance cost	50
Table 8: calculation of the salvage value	51
Table 9: calculation of the npv	52