

FACULTY OF ENGINEERING

DEPARTMENT OF AGRICULTURAL MECHANISATION AND IRRIGATION ENGINEERING

DESIGN AND CONSTRUCTION OF AMANUALLY OPERATED RAKE TOOL FOR PADDY RICE PLANTING

BY

SEKYANZI BAKER

BU/UG/2010/138

Tel:+256787661612/+256705254621

Email:sekyanziba@gmail.com

SUPERVISORS

ENG. ODOGOLA RICHARD WILFRED

MR.ODONGO SAMUEL ATOCHON

Four year project submitted to the Department of Agricultural Mechanization and Irrigation

Engineering in partial fulfillment for the a ward of Bachelors Degree in Agricultural

Mechanization and Irrigation Engineering of Busitema University

2014

DECLARATION

I SEKYANZI BAKER, hereby declare that each piece of information presented in this project proposal is my own work and that to the best of my knowledge has never been submitted by any other person to any institution of learning for an academic award.

SEKYANZI BAKER

Date: 11/06/294

Eng.

BUSITEMA UNIVERSITY LIBRARY
CLASS No.:
ACCESS NO.: 100 05 7.9

APPROVAL

I hereby do present this project report for approval as supervised for the process for which it's being written.

ENG. ODOGOLA RICHARD WILFRED

Date 20/6/2014

MR. ODONGO SAMUEL ATOCHON

Date....

27/6/2014

ACKNOWLEDGEMENT

First, I thank the Almighty Allah for the knowledge and courage that has enabled me complete my proposal well

Special thanks go to my supervisors, Engineer Odogola Wilfred Richard and Mr.Odongo Samuel Atochon for their tireless expert guidance, continuous advice, and encouragement offered to me throughout the whole process of preparation of the research proposal

Thanks also go to Busitema University Agricultural Mechanization and Irrigation Engineering department, not forgetting Mr. Daniel Otim who is the head of the department and doctor Catherine Wandera for all the guidance and Ideas rendered to me during identification of the research topic and proposal preparation

Lastly, I thank, all my friends for the ideas shared and all kinds of support rendered during identification of the project topic and during the preparation of the four year project May the almighty Allah reward you abundantly.

ABSTRACT

Paddy rice is one of the important crops that are grown in some parts of Uganda that are located at lower altitude i.e. lowlands. It is one of the stable foods for a large proportion of the population and on the subsistence basis, it provides farm household with food while on commercial basis it provides farmers with income after sale. On a large extent it's important for food security and income generation. Among problems or challenges faced by rice farmers is after planting operation which include weeding, spraying which reduces the final yield. This is because farmers are using traditional planting methods like broadcasting, drilling, dibbling and a simple rake tool that provide improper spacing for the crops, do not allow mechanization of subsequent operations like weeding and spraying. The existing technology of planting that include broadcasting, drilling, dibbling and a simple rake on a very small scale which does not provide spacing between the crops and leaves the seeds on top since the furrows are not deep hence exposing the seeds to the birds and rodents, finally the operations are time wasting and labour intensive. As a solution to the planting problems faced by paddy rice farmers, this project is geared to design and construct a manually operated rake tool for paddy rice planting that makes furrows and drops seeds at the same covering the seeds.

This is achieved through designing the components of the rake tool, fabricating, constructing, testing for the output and efficiency after construction. To achieve the design and construction of the machine, analysis of forces and the loading condition s that will act on the difficult parts of the machine will be carried out to acquire the dimensions of the parts. Drawings of the components will be produced, select the materials, construction and assembling of the parts to acquire the tool that is inco-operated with the functions of making furrows, drop the seeds into the furrows made and at the same time cover them. Seed parameters that will be used to determine the design include size, shape, true density and angle of repose of the seeds.

Table of Contents

DECLARATION	.,
APPROVAL	; ii
ACKNOWLEDGEMENT	iii
ABSTRACT	iv
Table of Contents	v
LIST OF TABLES	ix
LIST OF FIGURES	X
LIST OF ACRONYMS	х,
CHAPTER ONE: INTRODUCTION	1
1.1 Background	,1
1.2 Problem statement	2
1.3 Justification	2
1.4 Purpose of study	2
1.5 Objectives of the study	3
1.5.1 Main objective.	3
1.5.2 Specific objectives	
1.6 Scope of the study	3
CHAPTER TWO: LITERATURE REVIEW	
2.1 Overview of rice.	
2.1.1 The origin of rice in Uganda	
2.1.2 Types of Rice in Uganda and their production processes	

	2.3.1 Different planting methods.	6
	2.4 Mechanized planting operation	7
:	2.5 The existing planting technologies	7
	2.6 The researcher's design	8
CF	HAPTER THREE: Methodology	10
	3.1 Assumptions made in designing of planter	
	3.2 General Description of the Machine	10
	3.3 Design of the planter	
	3.3.1 Seed hopper design	
	3.3.2 Metering mechanism.	
	3.3.3 Design of shaft	21
	3.3;4 Selection of the bearing	
	3.3.5 Design of furrow opener	26
	3.3.6 Press wheel	29
	3.3.7 Frame design	29
	3.3.8 Handle design	31
	3,3.9 Supports	32
7	3.4 Fabrication	34
	3.4.1 Materials used	34
	3.4.2 Seed hopper	35
	3.4.3 The drive wheel shaft	35
	3.4.4 The frame.	35
	3.4.5 Handles	36
	3.4.6 Drive wheel	.36

3.4.7 Press wheel	36
3.4.8 Furrow opener	37
3.5 Assembly of the various parts	37
CHAPTER FOUR: RESULTS AND DISCUSIONS	39
4.1 Metering mechanism	39
4.2 Implications for planter performance	39
4.2.1 Inter- row spacing requirements	39
4.2.2 Intra – row spacing requirements	39
4.2.3 Control of planting depth	40
4,3 Operation of the planter	40
4.4 Care and maintenance of planting equipment	40
4.5 Calibration of the planter	41
4.6 Testing the planter	42
4.6.1 Computation of the efficiency	43
4.6.2 Computation of field capacity of different methods of sowing	43
4.7 Economie analysis	44
4.7.1 Costing of the machine	44
4.7.2 Cost benefit analysis	45
CHAPTER FIVE: RECOMMENDTIONS AND CONCLUSION	48
5.1 Conclusion	48
5,2 Recommendations	48
REFFERENCES	,.49
APPENDIX	51
Appendix 1: Assembly drawing of the planter	51

Appendix 2: Fabrication drawing for the drive wheel	51
Appendix 3: Fabrication drawing for the furrow opener	52
Appendix 4: assembly drawing for the seed hopper	52
Appendix 5: Fabrication drawing for the press wheel	53
Appendix 6: Fabrication drawing for the drive shaft	53
Appendix 7: Pictures taken during machine fabrication and testing	54
Appendix 8: The design factors for the chain drive	55
Appendix 9: Design factor for gear selection	55
Appendix 10: Standard diameter of shafts in mm	55
Appendix 11: Approximately mechanical properties of selected materials	56
Appendix T2: Power rating in KW of simple roller chain	57
Appendix 13: Characteristics of roller chains according to is 2403 – 1991	57
Appendix 14: Principal dimensions for radial ball bearings	58
Appendix 15: Basic static and dynamic capacities of various types of radial ball bearings	59
Appendix 16: Values of service factor (KS) for radial ball bearing	60

LIST OF TABLES

Table 1: Showing the materials used to fabricate the different components of the planter	.34
Table 2: tools used in fabrication process of the planter	.37
Table 3: costing of the machine	.44

LIST OF FIGURES

Figure 1: Drill planting.	0
Figure 2:Dibble planting.,	
Figure 3:Broadcast planting.	
Figure 4: The rake tool design	1
Figure 5a: Seed hopper dimensions	12
Figure 6: The Drive Wheel	14
Figure 7: Demensions of the seed roller	16
Figure 8: The forces acting on the fluted wheel shaft	17
Figure 9a and b: The dissection parts of the seed hopper	17
Figure 10: The bending and shear diagrams of the forces acting on the fluted wheel shall	19
Figure 11a and b: The parts and dimensions of the fluted wheel.	21
Figure 12: The forces acting on the drive shaft	23
Figure 13: The bending and shearing diagrams of the forces acting on the drive shaft	24
Figure 14: The dimensions of the frame	31
Figure 15: The effective pulling force Poster	

LIST OF ACRONYMS

AEATRI Agricultural engineering and Appropriate Technology Research Centre

CATALIST Catalyzed Accelerated Agricultural Intensification For Social And Environmental

Stability.

GDP Gross Domestic Product

GoU Government of Uganda

MAAIF Ministry of Agriculture Animal Industry and Fisheries

MAFAP Monitoring African Food and Agricultural Policies

MFPED Ministry of Finance, Planning and Economic Development, Uganda

NAADS National Agricultural Advisory Services

NERICA New Rice for Africa

PEAP Poverty Eradication Action Plan

UBOS Uganda Bureau of Statistic

CHAPTER ONE: INTRODUCTION

1.1 Background

Agriculture is the mainstay of the Uganda's economy and employs over 66% of the country's population, contributes 22.9% of the total GDP (UBOS, 2012) and provides input to the manufacturing sector. Since agriculture takes on the largest proportion of the country's population, and the sector is dominated by small holder farmers, who majorly grow food crops for home consumption and the surplus is sold off to generate some income. The GoU recognized the role of the sector in poverty eradication and has been implementing a Poverty Eradication Action Plan (PEAP) as a key national development agenda (MFPED, 2000). The Ministry of Agriculture Animal Industry and Fisheries through the NAADS analysis of ranking enterprises by zones, showed that rice growing as an enterprise now ranks high in many of the zones demarcated (Odogola, 2006).

Rice was introduced in Uganda by Indian traders as early as 1904 (Bigirwa et al. 2005) but did not gain popularity until the late 1940s. Today rice has become a major food security crop as well as a each crop in most of the districts in eastern and northern Uganda, (MAFAP, 2012). In 2011 the harvested area for rice crop in Uganda was about 90,000 hectares producing an estimated 233,000 metric tons of milled rice (UBOS, 2012) but with an average yield of only 1.4 - 1.5metric tons per hectare. About 80% of rice farmers in Uganda are small scale farmers (MAFAP, 2012) using simple technologies including use of rudimentary tools with little or no fertilizer application. Considering paddy rice planting operation, the farmers are broadcasting and transplant the seeds into the basin, also use a rake tool to make furrows and others follow it while dropping the seeds. These practices are labour intensive, time consuming, do not provide the recommended seed depth and spacing hence hindering mechanization of the subsequent operations including weeding, spraying and harvesting. In addition, the rake tool in existence, is heavy hence hindering its proper operation. As long as seeds are not planted in rows, all weeding must be done manually (Brain G Sims et al, 2006) and the high labour demanded for weeding and sowing limits the area sown to crops, as a solution to the exiting problems of rice planting there is need to design and construct a manually operated rake tool for paddy rice planting and incorporate it with the functions of making furrows and at the same time drop or drill the seeds into the furrows at the recommended depth and spacing and cover the seeds.

REFFERENCES

- African Journal of Agricultural Research Vol. 6(12), 18 June, 2011 Available online at http://www.academicjournals.org/AJAR, ISSN 1991-637X ©2011 Academic Journals
- Bhandari V.B., (2007), Design of Machine Elements, Second Edition, ISBN 0-07-061141-6,978-0-07-061141-2, Published by McGraw-Hill Companies
- Bill A. Stout, Bernard Cheze, 1999 "CIGR Handbook of Agricultural Engineering", Volume III Plant Production Engineering, American Society of Agricultural Engineers publication, ISBN 1-892769-02-6, pg. 1-4,
- Brian G Sims, Josef Kienzle, Odogola Wilfred, 2006, FAO, technical report; farm power and mechanization for small farms in sub-Saharan Africa
- Jayan P.R, Kumar V.J.F, 2004, Journal of Tropical Agriculture: Planter design in relation to the physical properties of seeds.
- MAFAP, 2012. Moultoring African Food and Agricultural Policies, Analysis of incentives and disincentives for rice in Uganda
- Murray J R, Tullberg J N and Basnet B, 2006, Planters and their Components: Types, attributes, functional requirements, classification and description, ACIAR Monograph No. 121. ISBN 1 86320 462 8, pg. 31, 52
- Odogola R. Wilfred, (2006). Final Survey Report on the Status of Rice Production, Processing and marketing in Uganda. A report submitted to the Embassy of Japan in Uganda through JICA and Sasakawa Africa Association Uganda pp. 90.
- Shoreline Service Limited, 2007, "Grains sub sector analysis". Report on Beans, Groundnuts, Sorghum and Upland Rice, pg. 10-12.
- Tanner D.W. 1960. Further work on the relationship between rake angle and the performance of simple cultivation implements, Journal of Agricultural Engineering Research 5(3):307– 315.
- WILLIAM R. GILL, GLEN E. VANDEN BERG Soil dynamics in tillage and traction

- http://www.bensoninstitute.org/Publication/Lessons/EN/Agronomy/Planting.asp, accessed on 22th October 2013
- http://www.srengt.or.ug/snower.php/did-352, accessed on 25th October 2013
- http://www.traditionaloven.com/eulinary-arts/flours/rice-flour/convert-kilogram-to-grain.html, accessed on 4th May 2014
- http://sri.ciifad.cornell.edu/countries/china/cnnau9901.html, accessed on 4th May 2014
- http://www.dir.ca.gov/dosh/dosh_publications/mmh.pdf ergonomics handling for manual material handling Published 2007 by the California Department of Industrial Relations
- R.S. Khurmi, J.K. Gupta, 2005, a textbook of machine design fourteenth edition published by eurasia publishing house (pvt.) Ltd.
- Bhattachary et al. (1972), some physical properties of paddy and rice and their interrelations, Journal of the science of food and agriculture, 23(2).171-186,17 ref.
- SRI Methods of paddy cultivation, November, 2006, published by Wassan. 12-13-452.St.No.1, Turnaka, Secunderabad-500017.
- Scott Openshaw and Etin Taylor, 2006. Ergonomics and Design A Reference Guide, www.allsteeloffice.com/ergo.