



**BUSITEMA
UNIVERSITY**
Pursuing Excellence

FACULTY OF ENGINEERING

DEPARTMENT OF CHEMICAL AND PROCESS

ENGINEERING

FINAL YEAR PROJECT REPORT



**DESIGN AND FABRICATION OF A MANUAL TILAPIA FISH
DESCALER**

BY

MULONDO ANTHONY

BU/UP/2015/172

Email: muloanthony12@gmail.com

Tel: 0700374711/0787185249

Main Supervisor: MR. ASHABAAHEBWA AMBROSE

*A project report submitted in partial fulfillment of requirements for the award of a degree of
Bachelor of science in Agro-processing Engineering of Busitema University*

May 2019

ABSTRACT

Uganda's economy is largely agro-based and with the growing technology it has to meet the need of farmers and markets both locally and internationally. Uganda has merged to one of the largest producers of fish in East Africa and Tilapia fish being one the potential nutritious foods (sauce) in many regions of the country and outside the country consumed in various forms (frozen, dried, smoked, deep flied,boiled etc) depending on consumer preference. Fish descaling is one of preliminary fish processing operations, due to lack of affordable descaling machines, in Uganda the descaling operations are done using rudimentary tools such as knives which are time consuming, labour intensive and involve high risk of injuring man descaling. Some manual fish descalers that exist are expensive thus un-affordable by local fish processors hence limiting the out put of fish. Therefore their is need of a fish descaler which reduces time, drudgery, and injury to man descaling due to the increased demand for fresh processed fish.

Therefore this study objective was to design and construct a manual fish descaling machine which could enable fish processors descale their fish at fast and enhance quality production of fish prime products. The design and construction of the various components of the fish descaler was carried out by analyzing forces acting on them so as components do not fail during operation. Force analysis led to the selection of proper materials to withstand forces to avoid failure. Engineering drawings of the various components of the descaler were designed and drawn before the various components were constructed. Then machine assembly was done last according to the engineering drawings and the performance of the machine was tested. Summarily, this prototype development of a manual tilapia fish descaler, if implemented, will provide a great remedy to the challenges faced during local descaling of tilapia fish on the various landing sites and markets where fish is processed in Uganda .

DECLARATION

I hereby declare that the contents of the synopsis, "design and construction of a manual tilapia fish descaling machine" are product of my own research and no part has been copied from any published source (except the references, standard mathematical or genetic models/equation/formulate/protocols etc.). I further declare that this work has not been submitted for award any other diploma/degree. The university may take action if the information provided is found inaccurate at any stage

Signature.....*Mulondo*..... Date.....*15th / May / 2019*.....

Name.....*Mulondo Anthony*.....



APPROVAL

This project proposal is submitted to the Faculty of Engineering for examination with approval of my supervisor and the contents are satisfactory for the award of the degree

Supervisors

Signature

Date.....

Mr. ASHABAHEBWA AMBROSE

DEDICATION

This report is dedicated to my beloved parents Mr. Mulondo Nathan and Ms. Byogero Mariam in appreciation for their selfless care and unflinching support provided to me since childhood, and for the spirit of hard work, courage and determination instilled into me, which attributes I have cherished with firmness and which have indeed made me what I am today.

ACKNOWLEDGEMENT

My greatest appreciation goes to the Only Wise, Gracious and Merciful God for being my Pillar through thick and thin of this study. He is faithful indeed!

Well acknowledged is my Sagacious and Scholarly Supervisor whom despite his tight schedules never failed to give me all the needed attention required to successfully complete of this research work.

I am heartily grateful to my amiable family for standing by me prayerfully, financially and morally to ensure that my aspiration is realized. May God reward you all for being so supportive even in the midst of challenges.

My thanks to the entire staff of the Department of Chemical and Process Engineering, Busitema University for providing me with the enabling environment suitable for research work of this kind.

With deep friendliness, I am thankful to my friends, colleagues and associates: Kaluba Michael and Odiko Robert for their patience and understanding, the motivators and catalyst who never relented to ensure that I give-in my best to my study.

Contents	
ABSTRACT.....	i
DECLARATION.....	ii
APPROVAL.....	iii
DEDICATION.....	iv
ACKNOWLEDGEMENT.....	v
List of Figures.....	viii
CHAPTER ONE.....	1
1.0 Introduction.....	1
1.1 Background.....	1
1.2 Problem statement.....	2
1.3 Justification.....	2
1.4 Objectives.....	3
1.4.1 Main objective.....	3
1.4.2 Specific objective.....	3
1.5 Scope of study.....	3
CHAPTER TWO.....	4
2.0 LITRETURE REVIEW.....	4
2.1 FISH.....	4
2.2 Fish post harvesting unit operations.....	4
2.2.1 Filleting of fish overview.....	5
2.3 FISH DESCALING.....	7
2.3.1 Fish descaling methods.....	7
CHAPTER THREE.....	10
3.1 Methodology.....	10
3.1 Design Considerations.....	10
3.2 CONCEPTUAL DIAGRAM.....	11
3.3 Machine description.....	11
3.4.1 Feed Hopper.....	12
3.4.2 Determination of number of rods on the descaling head, N_b	12
3.4.2 The Shaft Design.....	13
3.4.3 Force Required to descale.....	14
3.4.4 Determination of descaling Torque.....	14

3.4.5 Energy/power requirements.....	14
3.4.6 The Main Frame:	14
3.5 Selection of Bearing.....	15
3.6 Fabrication of the descaling machine.....	15
3.6.1 Material Selection Criteria.....	15
3.6.2 Fabrication Methods and Processes Used in the Construction of the fish descaling machine.....	15
3.8 Performance Evaluation	16
3.8.1 Efficiency of the descaler	16
3.9 The Economic Evaluation of the Prototype	17
3.9.1 Depreciation.....	17
3.9.2 Interest	17
3.9.3 Simple Payback	17
3.9.4 Present value (PV)/present worth analysis	18
CHAPTER FOUR.....	19
4.0 RESULTS AND DISCUSSIONS	19
4.1.1 Hopper Design.....	19
4.1.2 Design of descaler components.....	19
4.1.3 The Shaft Design	20
4.1.5 The Frame.....	23
4.2 Testing the performance of the fabricated prototype	26
4.2.1 Procedures followed while testing the performance of the fish descaler included;	26
4.3 Results	26
4.3.1 Results evaluation.....	26
4.3.2 Throughput capacity of the descaler.....	27
4.4 Economic analysis.....	27
4.4.1 Estimation of the cost associated with the descaler.....	27
4.4.2 Pay Back Period.....	28
4.4.3 Net present value (NPV).....	29
4.4.4 Profitability index.....	30
CHAPTER FIVE	31
5.0 CONCLUSIONS AND RECOMMENDATIONS	31
5.1 Conclusions.....	31

5.2 Recommendations for further improvements.....	31
References.....	32

List of Figures

Figure 1; showing fish body parts	4
Figure 2 General flow diagram for fish processing	5
Figure 3 General flow diagram for fish processing	6
Figure 4 Fish descaling tool used presently by fish retailers	8

List of tables

Table 1 Showing Operations, Tools and Equipment Used in the Construction of the Prototype.	16
Table 2 Morphological characteristics of tilapia fish species used for performance evaluation (IDAAC, fish technology, 2017)	16
Table 3 Hopper parameters and dimensions	19
Table 4 The auger dimensions	21
Table 5 Shows the summary of dimensions of the designed shaft	23
Table 6 Shows results from testing the fish descaler	26
Table 7 Shows total investment for the construction of the fish descaler	27
Table 8 shows the Net Present value narratives and their cash flows	29

CHAPTER ONE

1.0 Introduction

This chapter briefly give the background of the study topic, problem to be a dressed by the study, justification of the study, the objective and the scope of the study.

1.1 Background

Fish is an excellent source of protein, lipids, vitamins and mineral nutrients people need for a good diet. Fish flesh contains water (60-84%), protein (15-24%), fat (0.1-22.0%), and mineral usually 1-2% (Oparaku, 2005). Uganda has 350 fish species but Nile perch (*Lates niloticus*) and tilapia (*Oreochromis niloticus*) remain most important making up 38% and 46% of the total respectively. The total amount of fish catch is 374,300 metric tons out of which 223,100 metric tons from Lake Victoria, 60,000 metric tons from lake Kyoga and 56,000 metric tons from lake albert. It can be consumed in several forms: fresh, dried, frozen, fermented, or brined, depending on consumer preference.

India is the second largest producer of fish in the world contributing 5.43% of global fish production. India is also a major producer of fish through aquaculture and ranks second in the world after China. The total fish production during 2015-16 is 10.79 million metric tonnes (DADF 2016-17).

The fishing industry, despite its importance, suffers from enormous postharvest losses, which are estimated at 35%-40% of landed weight (FAO, 2010). These losses have a profound adverse impact on fishing communities whose status and income often depend on post-harvest activities. Such losses also have a detrimental impact on the socio-economic life of the fishing communities and reduce the amount of animal protein available to large segment of the population. Since fish and fish products are perishable without any preservative and processing measures, it is imperative and essential to process and preserve fish in order to assure quality of product, health safety of the consumers, and reduce water to the barest minimum as much as possible in order to preserve the fish (Mada, 2013).

The primary processing of fish in organized processing industry involves processes like fish washing/ cleaning, cutting of fins, descaling, beheading, evisceration (removal of the viscera ie the internal organs of the body, especially those contained in the abdominal and thoracic cavities), deskinning, filleting, slicing of whole fish into pieces etc. The retailers carry out washing/cleaning, descaling, cutting of fins, and beheading operations with their indigenous tools just prior to sale.

References

- A.E Ghaly et al., 2010. Fish spoilage mechanism and preservation techniques. *American journal of applied sciences* , pp. 859-877.
- A.E Ghaly et al., 2010. Fish spoilage mechanisms and preservation techniques. *American journal of applied sciences* , pp. 859-877.
- Abdullahi A, A. D. S. E. R. A. .. J., 2001. *Nutrient Quality of Four Oven Dried Freshwater Catfish in Northern Nigeria*, s.l.: Trop. Biosci.,
- Adamu I. G, K. H. U. H. I. D. a. M. A. D., 2013. Design and Construction of Fish Smoking Kiln. *Journal of Engineering and Technology Research*, Volume Volume 5 (1), pp. Pp 15-20. .
- Adebowale, B. L. D. C. J. a. S. O., 2008. Comparative quality assessment of fish (*Clarias gariepinus*) smoked with cocoa pod husk and three other different smoking material. *J. Food Technol.*, Issue DOI: 10.3923/jftech.2008.5., pp. 5-8. .
- al., A. e., 2013. Design and construction of a fish kiln. *journal of engineering and technology research*, p. 15.
- AMEC, 2003.. Management of wastes from Atlantic seafood processing operations. *AMEC Earth and Environmental Limited*.
- Andrew, I. H. P. a., 2010. Fish Oil Production and Use Now and Future., *International Fish Meal and Fish Oil Organization (IFFO)*.
- Anon., n.d. s.l.: s.n.
- Aoki, T. a. R. U., 1998.. Involvement of cathepsins B and L in the post-mortem autolysis of mackerel muscle.. *Food Res. Int.*, pp. 30: 585-591..
- Axtell, B., 2002. *Drying food for profit: A guide for small business*. , London:: Intermediate Technology Development Group Publishing Ltd..
- Bagamboula, C. M. U. a. J. D., 2004.. Inhibitory effect of thyme and basil essential oils, carvacrol, thymol, estragol, linalool and pcymene towards *Shigella sonnei* and *S. flexneri*.. *Food Microbiol.*, Volume 21, pp. 33-42.
- Berkel, B. B. B. a. C. H., 2004. *Preservation of Fish and Meat.*, Wageningen, The Netherlands: Agromisa Foundation.
- Chukwu, O. & Shaba, I. M., 2009. Effects of drying methods on proximate compositions of catfish.. *World journal of agriculture science*, p. 114.
- Clucas, I., 1975.. "*Fish Spoilage and General Introduction to Preservation*", s.l.: Food and Agricultural organization of the United Nations/Swedish International Dev. Authority Seminal on the Planning and Implementation of Utilization Programmes in Africa. F1.

- Clucas, I., 1982. "Fish Handling, Preservation and Processing in the Tropics: Part 2". Report of Tropical Product Institute, London, UK. 3-9.: s.n.
- Dalgaard, P. H. M. N. S. a. J. E., 2006.. Biogenic amine formation and microbial spoilage in chilled garfish (*Belone belone*) effect of modified atmosphere packaging and previous frozen storage.. *J. Applied Microbiol.*, Volume 101: 80-95..
- Ehiem, J. C. S. V. I. a. S. E. O., 2009.. Design and development of an industrial fruit dryer.. *Research Journal of Applied Sciences, Engineering and Technology*, Volume 1(2), pp. 44-53..
- Ekechukwu, O., 1987. "Experimental Studies of Integral-Type Natural Circulation Solar-Energy Tropical Crop Dryers". *Ph.D. Thesis*, UK. 211-215: s.n.
- Engvang, K. a. H. N., 2001. Proteolysis in fresh and cold-smoked salmon during cold storage; Effects of storage time and smoking process. *J. Food Biochem.*, pp. 25:379-395.
- Eyo, 2001. *Fish Processing Technology in the Tropics*, s.l.: University of Ilorin Press.
- FAO., .., h., 2005. *Post-harvest changes in fish*. In: *FAO Fisheries and Aquaculture Department*, Rome, Italy.: Food and Agriculture Organization.
- FAO, 2010. *The Prevention of losses in cured Fish*, s.l.: s.n.
- FAO, 2017. An innovative way of fish drying and smoking: FAO Thiaroye Processing Technique (FTT-Thiaroye). *Food and Agricultural Organisations for united nations*.
- Frankel, E., 1985. . Chemistry of free radical and singlet oxidation of lipids.. *Progress. Lipid Res.*, Volume 23: 197-221..
- Fraser, O. a. S. S., 1998. Compositional changes and spoilage in fish .. *Nutr. Food Sci.*, pp. 5: 275-279.
- Ghaly A.E., D. D. S. B. a. M. B., 2010 . Fish Spoilage Mechanisms and Preservation Techniques: Review. *American Journal of Applied Sciences*, 7(ISSN 1546-9239), pp. 859-877,.
- Gram, L. a. H. H., 2000. Fresh and Processed Fish and Shellfish.. In: L. (Eds.), Chapman and Hall, ed. *The Microbiological Safety and Quality of Foods*, Lund, B.M., A.C. BairdParker and G.W. Gould. s.l.:s.n., pp. pp: 472-506.
- Hansen, T. T. G. S. R. a. H. H., 1996. Importance of autolysis and microbiological activity on quality of cold-smoked salmon. *Food Res. Int.*, Volume 29: 181-186..
- Huis in't Veld, J., 1996. Microbial and biochemical spoilage of foods: An overview.. *Int. J. Food Microbiol.*, Volume 33: 1-18.
- Hultin, H., 1994. Oxidation of Lipids in Seafoods.. In: F. a. J. B. (, Shahidi, ed. *Seafoods Chemistry, Processing Technology and Quality, 1st Edn*, Blackie Academic and Professional. London UK.: ISBN: 10: 0751402184., pp. pp: 49-74.
- Huss, H. H., 2004. Assurance of sea Food Quality.. *FAO Fisheries Technical Paper*, pp. 334: 9-11..

Ichsani, D. D. W. A., 2002. Design and experimental testing of a solar dryer combined with kerosene stoves to dry fish.. *American Society of Agricultural and Biological Engineers.*, pp. 1-3.

Jiang, M., 2009. *Development of smoked and gelatin based products from catfish*, Alabama: Auburn University .

John C. Sainsbury et al., 1999. *Fisheries technologies for developing countries*, Washington: National academy press.

KHURMI, R. J. G., 2005. *Machine Design*. First multicolour ed. RAM NAGAR, NEW DELHI-110 055: EURASIA PUBLISHING HOUSE (PVT.) LTD..

Lin, T. a. J. P., 1996. Protein solubility in Pacific whiting affected by proteolysis during storage.. *J. Food Sci.*, pp. 61: 536-539..

Mada, A. e. a., 2013. Design and construction of a fish smoking kiln. *journal of engineering and technology research*, 5(1), p. 15.

Mahmoud, B. K. Y. K. M. I. S. a. T. S., 2006. A new technology of fish preservation by combined treatment with electrolysed NaCl solutions and essential oil compounds.. *Food Chem*, Volume 99, pp. 656-662.

Micheal, A., 2014. 'Development and Performance Evaluation of a manual Fish Smoking Kiln. *African Journal of Food Science and Technology*, Volume volume 5 (5), pp. Pp 199-124..

Ogunleye, I., 2006.. "Preservation of Fish through Solar Drying". *Journal of Science and Technology Research* , 5(3)(ISSN 1596- 9649.).

Okonta, A. A. & E. J. K., 2005. *A preliminary study of micro-organisms associated with fish spoilage*. Asaba, Southern Nigeria., s.n., p. pp. 557–560.

Olayemi F. F, R. A. O. a. A. M. R., 2012. 'Microbiological Quality of Catfish (*Clarias Gariepinus*) Smoked with Nigerian Stored Products Research Institute (NSPRI) Developed Smoking Kiln. *International Research Journal of Microbiology* , Volume volume 3(13), p. Pp 426 – 430..

Olayemi Foline Folorunsho et al., 2013, Effective fish smoking kilns for developing kiln. *International journal of scientific and engineering research* , 4(1), p. 1.

Oparaku, N. F., 2005. *Design, Construction, of Solar Fish Dryer and Comparative Studies of Sun and Solar Drying of Three fresh Water fish Species*, s.l.: Biological Sciences :Zoology.

Peter, F. a. A. H., 1992. *Small Scale Food Processing*, Southampton Row, London WC1B4HH, UK. 60-64. : Intermediate Technology Publication.

Undeland, I. G. H. K. W. I. G. a. A. R., 2005. Preventing lipid oxidation during recovery of functional proteins from herring (*Clupea harengus*) fillets by an acid solubilization process. *J. Agric. Food Chem*, Volume 53: 5624-5634..

UNIFEM, 1998. *Fish processing. United Nations Development Fund for Women.*, New York, USA.: s.n.

Yongsawatdigul, J. J. P. P. V. a. S. V., 2000. Proteolytic degradation of tropical tilapia surimi.. *J. Food Sci.*, pp. 65: 129-133..